



QTY 12 NOS, 25 THRU HOLES ON PCD. 1590 EQUI AS SHOWN FOR M20 FASTENERS

FRONT VIEW

SECTION A-A

ISOMETRIC VIEW

TOP VIEW

DETAIL P

DETAIL BR

NOTE :- PCD AS PER (PN16) EN 1092-2.

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.

NOTES:

1. ALLOWABLE DEVIATION FOR UNTOLERANCED DIMENSIONS OF CASTINGS TO BE AS PER ISO/TS 8062-3.
2. ALLOWABLE DEVIATION FOR DIMENSIONS WITHOUT SPECIFIED TOLERANCES TO BE AS PER ISO:2768.
3. ALL FASTENERS (NUTS,BOLTS & WASHERS) FOR GATE ASSEMBLY, CHEMNICAL ANCHOR FASTENERS FOR GATE FRAME TO BE OF STAINLESS STEEL ASTM A276 TYPE 316 MATERIAL.
4. ADHESIVE CAPSULE/CHEMICAL CAPSULE FOR CHEMICAL ANCHOR FASTENERS TO BE ARRANGED BY CLIENT.
5. APPROX. WEIGHT OF GATE ASSEMBLY IS 740 kgs.
6. PAINT FOR FLAP GATE ASSEMBLY :- JOTUN TANKGUARD 412- EPOXY PAINT WITH BLACK SHADE TOTAL DFT 250 MICRONS.

09	HINGE STUD	STAINLESS STEEL ASTM A276 TYPE 431
08	HINGE PIN	S.S. ASTM A276 TYPE 316
07	BUSH	BRONZE ASTM B584 C86500
06	SEAT FACING	PHOSPHOR BRONZE BS EN 1982, GRADE CuSn11Pb2-C (CC482K)
05	DRIVE NUT	
04	HINGE BLOCK	DUCTILE IRON EN1563 GJS-450-10
03	HINGE ARM	
02	FLAP	CAST IRON BS EN 1561 GRADE 250
01	FRAME	
SR.NO	DESCRIPTOPN	MATERIAL

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REV	DATE	DESCRIPTION	REV.BY	APPROVAL
1				

DRN BY:	PROJECT:-	GENERAL TOLERANCES:
D.T.		MACHINING: ±0.2mm
CHKD BY:	CLIENT'S NAME :-	DIMS: <1000mm ±1.5mm
A.P.		DIMS: >1000mm ±2.0mm
APPVD BY:	LOCATION :-	
D.K.	QTY. :-	

FIRST ANGLE PROJECTION

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TITLE:-
GENERAL ARRANGEMENT & CIVIL BLOCKOUT
DETAILS FOR A-604 SERIES
GATE SIZE:Ø1400 MM

MATERIAL:
SEE MATERIAL NOTES

DRAWING NO.:	GA-A-WF-A-604-0026
REV. NO.:	R0
SHEET NO.	1 OF 1